

# Synthesis of no-carrier-added [<sup>124</sup>I]MIBG using the Synthera synthesis module

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## Introduction

The diagnostic and therapeutic applications of radioiodinated *meta*-iodobenzylguanidine (MIBG) in oncology and cardiology are well documented<sup>1</sup>. The positron emitter I-124, with a half-life of 4.2 days, is a suitable candidate when incorporated in MIBG for prolonged *in vivo* PET-studies. High specific activity is required to avoid pharmacological side-effects.

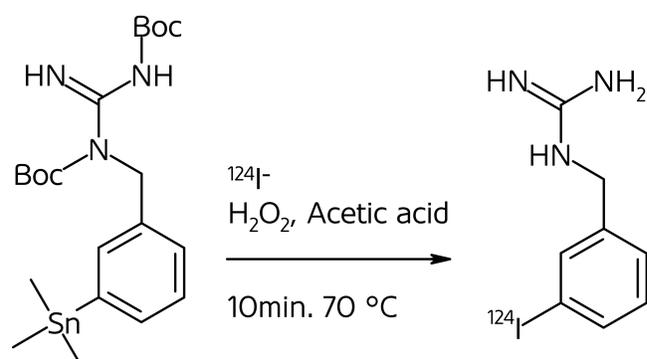
## Aim

We wanted to accomplish the following intents:

- An efficient and simple production
- Electrophilic iodination with large volumes
- High specific activity
- Automated for an IBA Synthera synthesis module

## Method

The radiochemical labeling of [<sup>124</sup>I]MIBG was performed with the reaction and conditions as shown in scheme 1 and subsequently purified by solid phase extraction<sup>1</sup>.



Scheme 1. Synthesis of [<sup>124</sup>I]MIBG.

A diluted I-124 solution in 10mM NaOH was transferred into the reaction vessel and after addition of the precursor, acetic acid and hydrogen peroxide, the reaction vessel was heated at 70 °C for ten minutes. The reaction mixture was subsequently diluted with a NaOH/Na<sub>2</sub>SO<sub>3</sub>-solution and this mixture was passed over a Waters Sep-Pak C18 plus cartridge. The cartridge was washed with saline, and afterwards the product was eluted with ethanol and ethanol/aq. 0,1% phosphoric acid.



To accommodate the synthesis on an IBA Synthera synthesis module a standard disposable [<sup>18</sup>F]FDG IFP™ was adapted to the setup shown in Figure 1. The control software of the module was modified accordingly. The final [<sup>124</sup>I]MIBG solution was analyzed by HPLC using a Phenomenex Luna C18 column (250 x 4.6 mm; 5 μm; mobile phase: water/methanol 60/40 (v/v), containing 5 mM guanidinium carbonate and 17 mM acetic acid; 254 nm; 1 mL•min<sup>-1</sup>; Rt [<sup>124</sup>I]MIBG: 12 minutes).

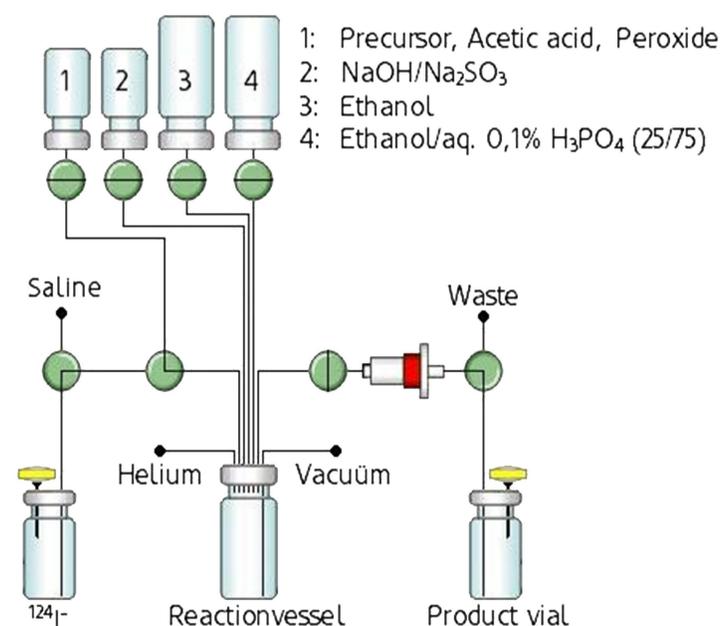


Figure 1. Schematic view of an IFP™ modified for [<sup>124</sup>I]MIBG

## Results

Because of the short reaction time and simple work-up procedure [<sup>124</sup>I]MIBG could be prepared in a total production time of only thirty minutes, while the production proceeds with an overall yield of 65 ± 4% (N=5) in high radiochemical purity (>99%; N=5).

## Discussion

We developed conditions to apply electrophilic iodination with large volumes in an automated process. No-carrier-added I-124 generates [<sup>124</sup>I]MIBG with high specific activity, the amount of 'cold' MIBG in the product vial could not be determined with the HPLC analysis used.

## Conclusions

A simple, efficient and automated process was developed for an IBA Synthera synthesis module to obtain no-carrier-added [<sup>124</sup>I]MIBG through an electrophilic iodination in high yield, purity and specific activity.

## References

1. Daniel D. Rossouw, 2009, J. Label. Compnd. Radiopharm., 52, 499-503